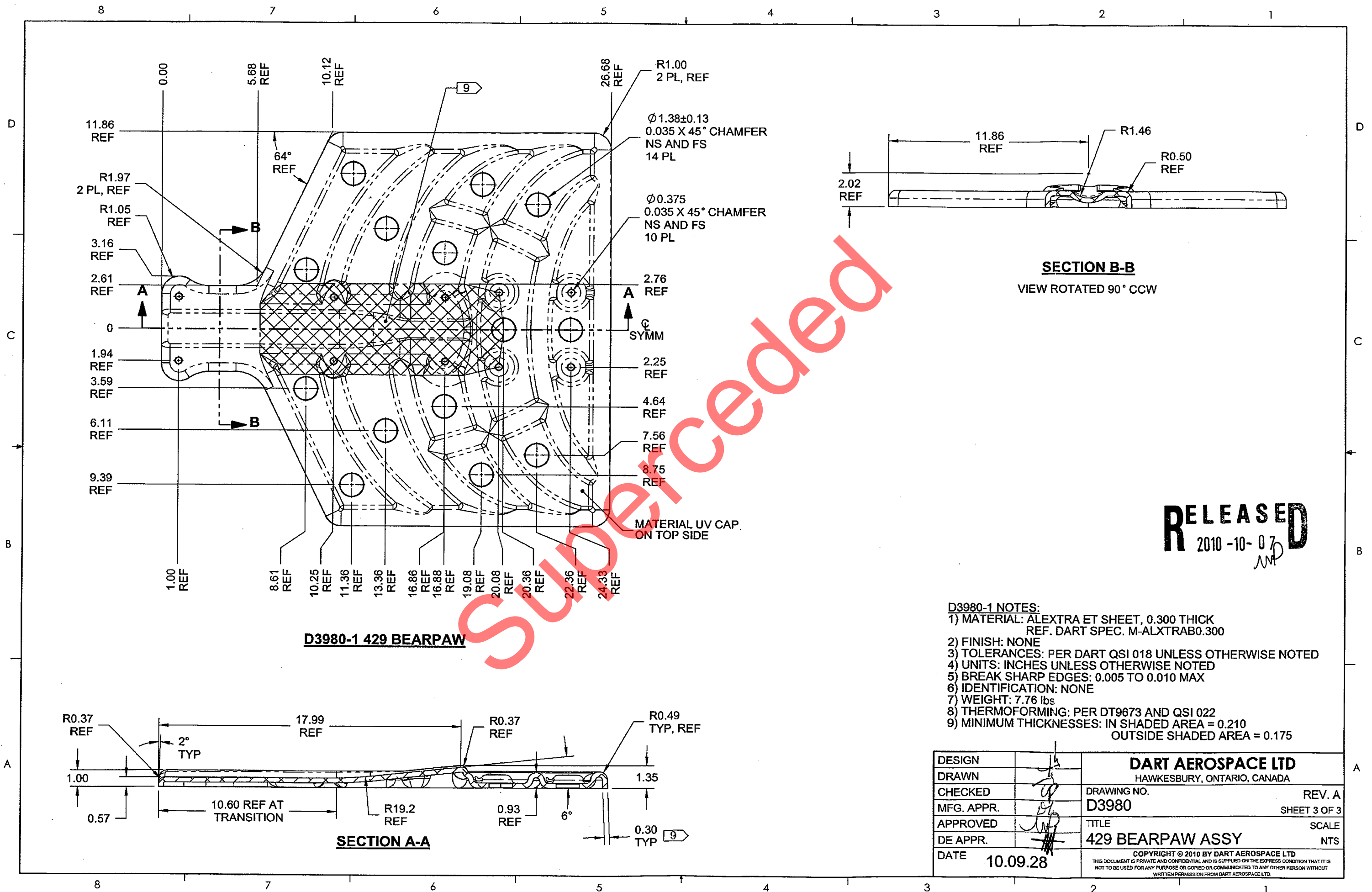
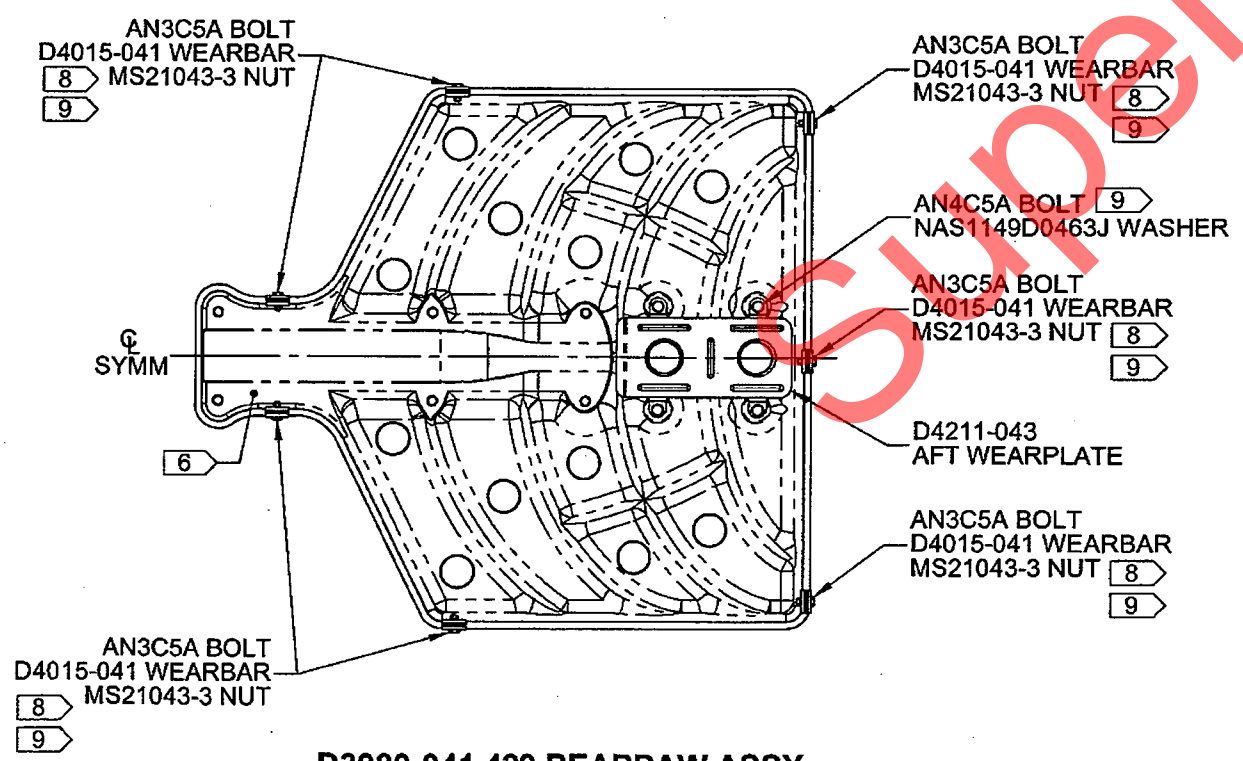
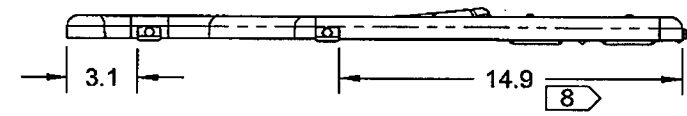
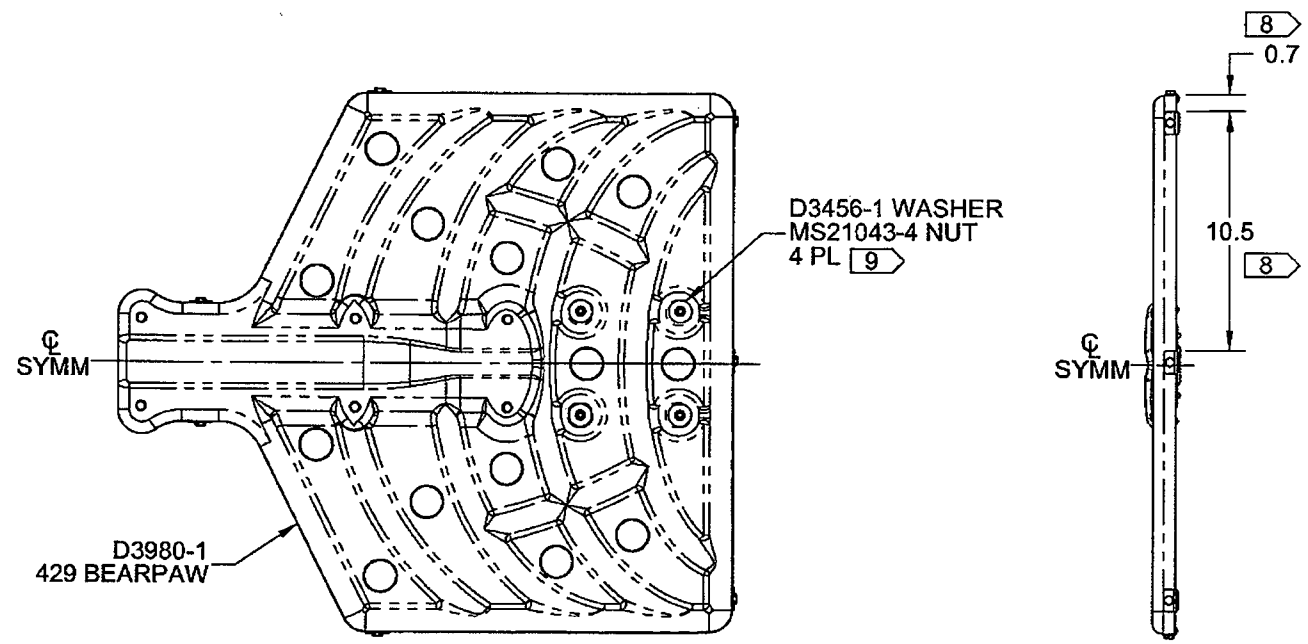


D3980-041 429 BEARPAW ASSY

RELEASED
2010-10-03
MB

A	NEW ISSUE	MB	10.09.28
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>MB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>MB</i>		
CHECKED	<i>MB</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>MB</i>	D3980	SHEET 1 OF 3
APPROVED	<i>MB</i>	TITLE	SCALE
DE APPR.	<i>MB</i>	429 BEARPAW ASSY	NTS
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D3980-041 429 BEARPAW ASSY

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3980-041	429 BEARPAW ASSY
1	4	D3456-1	WASHER
2	1	D3980-1	429 BEARPAW
3	1	D4211-043	AFT WEARPLATE
4	7	D4015-041	WEARBAR
5	7	AN3C5A	BOLT
6	4	AN4C5A	BOLT
7	4	MS21043-4	NUT
8	7	MS21043-3	NUT
9	4	NAS1149D0463J	WASHER

RELEASED
2010-10-07

- D3980-041 NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3980-041" AND B/N "BXXXXX" PER QSI 044 6.4
 - 7) WEIGHT: 8.62 lbs
 - 8) LOCATE D4015-041 (ITEM 3) AS SHOWN AND TRANSFER DRILL $\phi 0.191$ HOLE FROM D4015-041 TO D3980-1 BEARPAW AND FASTEN USING PRESCRIBED HARDWARE.
 - 9) TORQUE: AN3 NUTS = 15-20 in-lb
AN4 NUTS = 50-70 in-lb

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3980	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		429 BEARPAW ASSY	NTS
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